

Fabricating instructions : döfix Roller shades

döfix products recommended:

00176 2014 iron-on lining or,
00186 iron-on blackout lining or,
00106 2013 iron-on lining
00353 Bortenfix hemming tape 3/4"
00351 Bortenfix hemming tape 3/8"
00301 k/do pressure sensitive tape 3/4"

Fabric requirements:

Width: Finished width of the shade + 1"

Length: Finished length of the shade
+ allowance for weightbar pocket
+ allowance for bottom hem

Cutting the lining:

Width: Finished width of the shade + 1"

Length: Finished length of the shade
+ allowance for weightbar pocket
+ allowance for bottom hem

1. Cut the iron-on lining (döfix 2013, 2014 or blackout) to size:

- cut the lining 1" wider than finished width
- finished length + allowance for weightbar pocket and bottom hem

2. Iron döfix Bortenfix 3/4" carefully to the **coated side** of the lining along both side edges.

3. **Preshrink the face fabric by thoroughly** steaming it with the iron. Turn the lining over, peel the paper of the 3/4" Bortenfix hemming tape and iron it to the back side of the fabric. Start in the center working towards the sides. Make sure there is **absolutely no tension**. Cut the bottom and the top of the shade square using a utility knife and a straight edge.

4. Iron Bortenfix 3/8" to the front side of the shade, along the bottom edge. Fold and crease to the back, along the Bortenfix tape. Fold and crease again to create the pocket for the weightbar. Peel the paper of the Bortenfix and iron the pocket down.

5. Using a utility knife and a straight edge, cut the shade to finished width (cut off 1/2" from each side), square to the bottom. The remaining 1/4" of the döfix Bortenfix between the lining and the face fabric will keep the face fabric from fraying. Insert the weightbar into the pocket. Attach the shade to the roller using the pressure sensitive döfix k/do tape.

TIP: For loosely woven fabrics iron several layers of the 3/4" Bortenfix on top of each other. (Step 2)